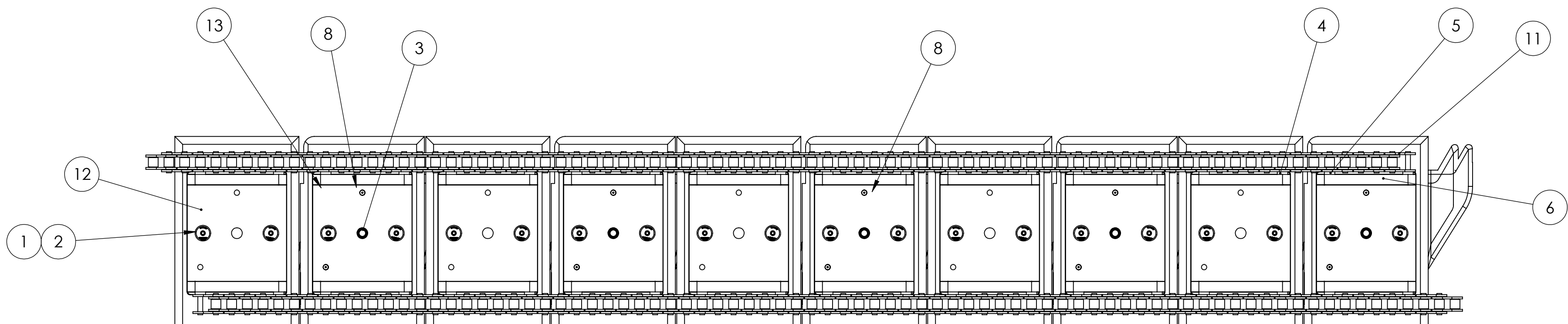
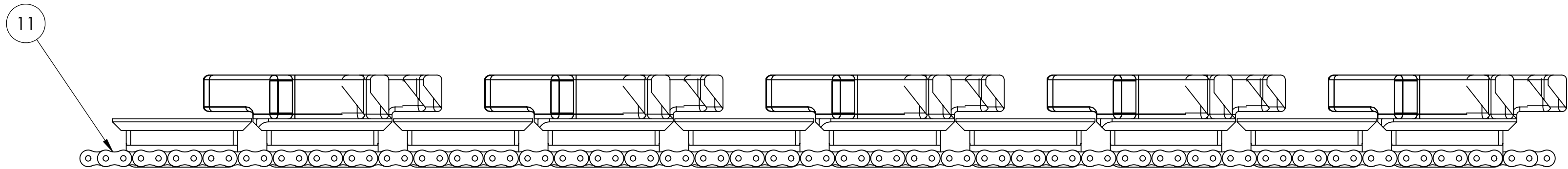
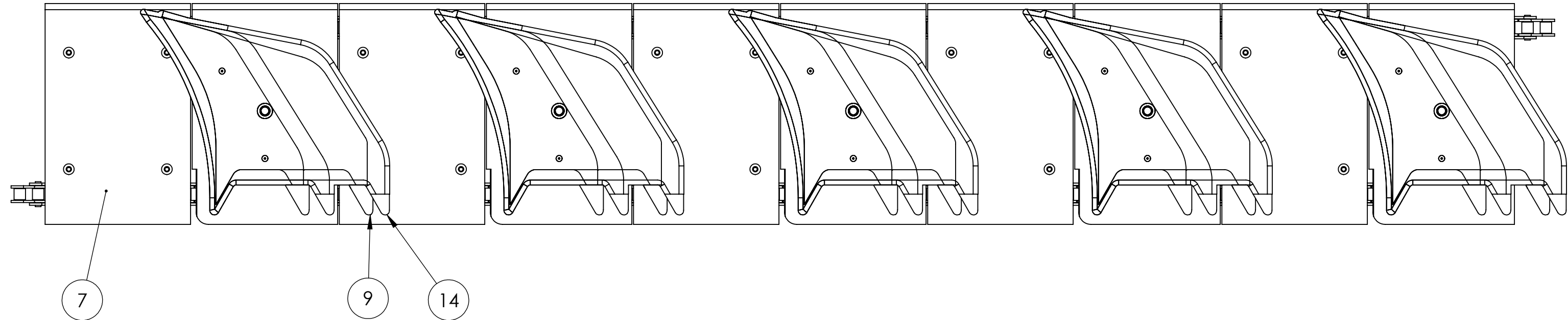
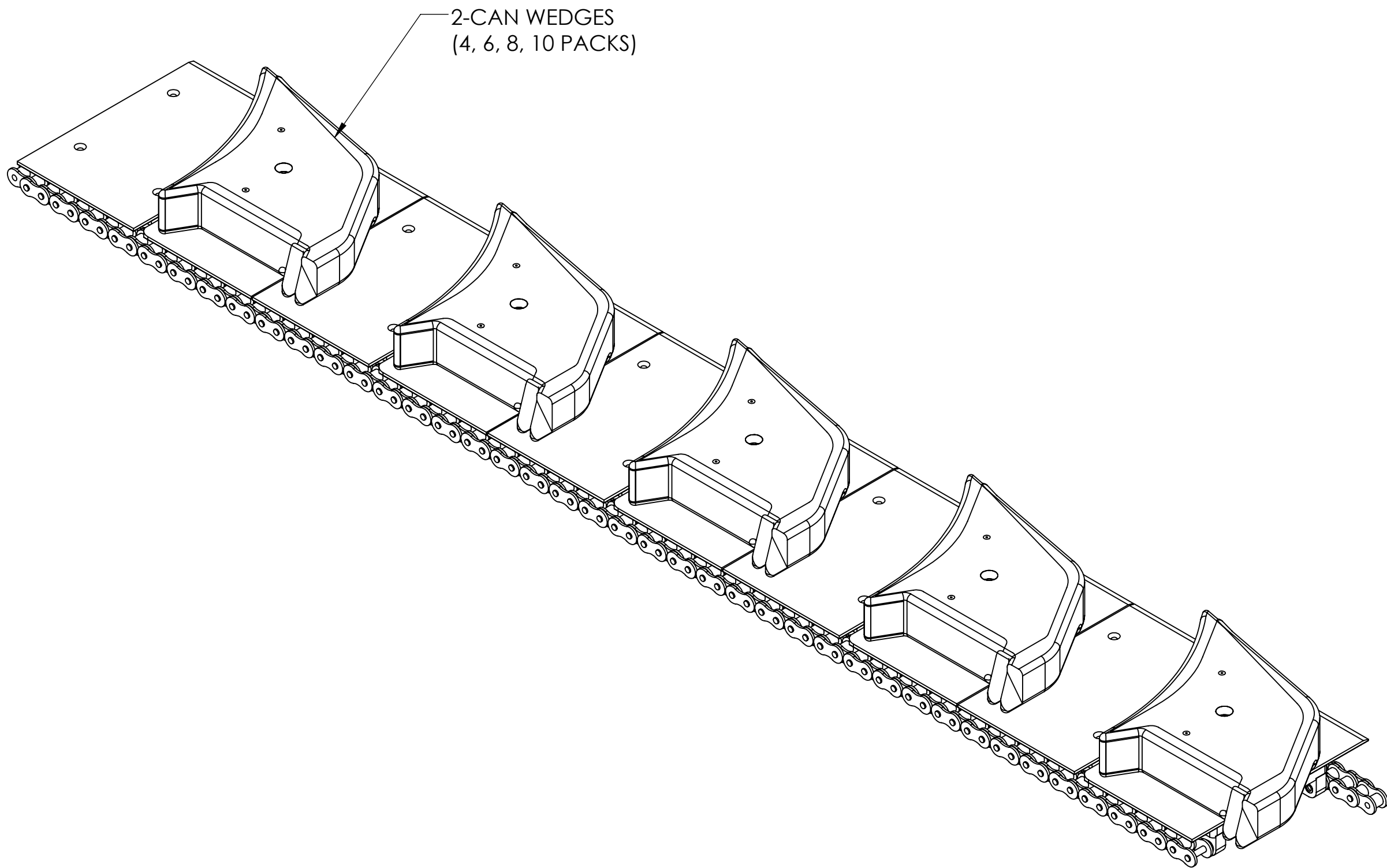


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	56	92510A494	SPACER, .380" ID, 3/4" OD, 5/16" LG
2	56	S24LW	CAM FOLLOWER, 3/4" OD
3	14	91731A054	THREAD INSERT, KEY-LOCKING, 3/8"-16ID THRD, 9/16"-12 OD THRD
4	56	07-9220-00	CHAIN PIN BUSHING
5	56	07-9221-00	CHAIN PIN BUSHING, FLT
6	56	07-9222-00 REV A	SHUTTLE PLATE MOUNT
7	14	07-9224-00 REV C	SHUTTLE TOP PAD
8	28	07-9226-00	LOCATING PIN
9	14	MD-07-7317-00	2-CT CAN WEDGE - RH
10	5	MD-07-7318-00	3-CT CAN WEDGE - RH
11	2	MD-07-6427-00	WEDGE CHAIN, NO. 60 ATTACHMENT CHAIN
12	28	MD-07-6446-00	SHUTTLE TOP A
13	14	MD-07-6447-00 REV B	SHUTTLE TOP PAD A
14	5	MD-07-7315-00	2-CT SLEEK CAN WEDGE - RH
15	5	MD-07-7316-00	3-CT SLEEK CAN WEDGE - RH

REVISIONS			
REV.	DESCRIPTION	DATE	INITIALS



NOTES:

1. DO NOT PRE-ASSEMBLE WEDGES AND TOP PLATES.
2. INSTALL CHAIN ONTO CONVEYOR.
3. PLACE ONE(1) SHUTTLE PLATE MOUNT WITH INSERTS ON EACH CHAIN, ACROSS FROM EACH OTHER.
4. ATTACH ALUMINUM SHUTTLE TOP PLATE TO PLATE MOUNTS.
5. ATTACH APPROPRIATE DELRIN TOP PLATE TO EACH ALUMINUM TOP PLATE.
6. INSTALL WEDGE SIZE APPROPRIATE FOR START-UP.
7. USE STAINLESS STEEL HARDWARE UNLESS OTHERWISE SPECIFIED.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SWITCHBACK GROUP. ANY
REPRODUCTION IN PART OR AS A WHO
WITHOUT THE WRITTEN PERMISSION OF
SWITCHBACK GROUP IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
DIMENSIONS ARE IN INCHES TOLERANCES:		DRAWN RB		6/24/20			
FRACTIONAL $\pm .015$ ANGULAR: MACH $\pm 0.5^\circ$ BEND $\pm 5^\circ$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$		DESIGNER					
		ENG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		MFG APPR.				TITLE: WEDGE CHAIN ASSEMBLY	
		Q.A.					
MATERIAL		COMMERCIAL PART					
FINISH		EST. WEIGHT (lbs): 96.98		SIZE D		DWG. NO. 1702-107B	
		DO NOT SCALE DRAWING				REV	
				SHEET SCALE: 1:4		SHEET 1 OF 1	